

CORRECTED VERSION

(19) World Intellectual Property
Organization
International Bureau



(43) International Publication Date
7 April 2005 (07.04.2005)

PCT

(10) International Publication Number
WO 2005/030409 A1

(51) International Patent Classification⁷: B21D 51/54,
B21K 1/04, F42B 5/26

B21D 51/54,

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(21) International Application Number:

PCT/EP2004/010944

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(22) International Filing Date:

29 September 2004 (29.09.2004)

(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SI, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

(25) Filing Language:

English

(26) Publication Language:

English

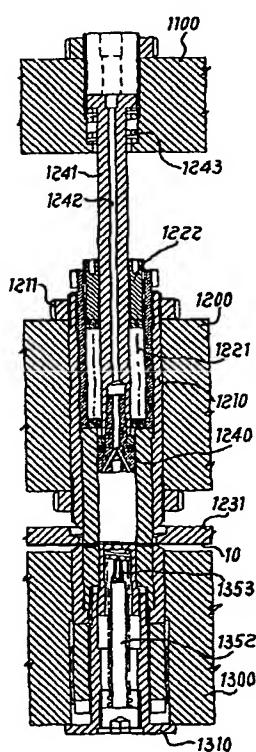
(30) Priority Data:

MI2003A001885 1 October 2003 (01.10.2003) IT

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[Continued on next page]

(54) Title: DIE SET, MACHINE AND METHOD FOR FORMING DIE-PRESSED CARTRIDGE CASES



(57) Abstract: Die set for forming cartridge cases (1; 101), comprising at least three support elements, i.e. an upper element (1100), Middle element (1200) and bottom element (1300), which are connected together in the longitudinal direction by guide columns (1101) along which said upper support (1100) and bottom support (1300) are actuated displaceably relative to each other in predefined working sequences.

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(48) Date of publication of this corrected version:

9 June 2005

(15) Information about Correction:

see PCT Gazette No. 23/2005 of 9 June 2005, Section II

Declaration under Rule 4.17:

— of inventorship (Rule 4.17(iv)) for US only

Published:

— with international search report

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